

Date: Wednesday, 3/14/2007 12:25:55 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 1/4" EXPANDABLE SLEEVE
Job Number	: 31201		
Estimate Number	: 12799		
P.O. Number	: N/A	Part Number	: D35982
This Issue	: 3/14/2007 S.O. No. : N/A	Drawing Number	: D3598 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u> </u>	Due Date	: 3/23/2007
Checked & Approved By	: <u> </u>	Qty:	200 CT
Comment	: Est Rev:A New Issue 07.03.07 ec	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: Issue P/O: 3375 C207103124
 Purchase Part Number: XPF-1/4-1 or XPF-1/4-100
 Supplier: Action Electronics
 Certificate of conformity is required

200 FT

2.0

XPF141

EXPANDABLE SLEEVING 1/4" DIA.



Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)
 EXPANDABLE SLEEVING 1/4" DIA.

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

12/7/3/28 (200)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

1070329 (200)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location:

12/7/3/20 (200)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: PD Date: 07/04/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/14/2007 12:25:55 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1/4" EXPANDABLE SLEEVE

Job Number: 31201

Part Number: D35982

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



200

Comment: FINAL INSPECTION/W/O RELEASE

07/04/04

Job Completion



U 07-04-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>B</i>	APPROVED <i>H</i>	DRAWING NO. D3598	REV. A SHEET 1 OF 1
DATE 07.02.12		TITLE EXPANDABLE SLEEVE SCALE NTS	
REV A	DATE 07.02.12	DESCRIPTION NEW ISSUE	

RELEASED
07.02.27 *[Signature]*

SPECIFICATION CONTROL DRAWING

PART NUMBER: D3598-Y-XXX

WHERE Y REPRESENTS THE SLEEVE DIAMETER (IN 1/8 INCHES)
XXX REPRESENTS THE SLEEVE LENGTH (IN INCHES)

EXAMPLE: 60" LONG, 1/4" EXPANDABLE SLEEVE = D3598-2-060

DART P/N	DESCRIPTION	NELCO P/N	ACTION ELECTRONICS P/N
D3598-1-XXX	1/8" EXPANDABLE SLEEVE	PROTECTO 1/8-FPE	XPF-1/8-1 OR XPF-1/8-100
D3598-2-XXX	1/4" EXPANDABLE SLEEVE	PROTECTO 1/4-FPE	XPF-1/4-1 OR XPF-1/4-100
D3598-3-XXX	3/8" EXPANDABLE SLEEVE	PROTECTO 3/8-FPE	XPF-3/8-1 OR XPF-3/8-100
D3598-4-XXX	1/2" EXPANDABLE SLEEVE	PROTECTO 1/2-FPE	XPF-1/2-1 OR XPF-1/2-100
D3598-6-XXX	3/4" EXPANDABLE SLEEVE	PROTECTO 3/4-FPE	XPF-3/4-1 OR XPF-3/4-100

D3598-Y-XXX EXPANDABLE SLEEVE

NOTES:

- 1) MATERIAL: FLAME RETARDANT BLACK EXPANDABLE SLEEVE
- 2) POSSIBLE SUPPLIERS: -NELCO PRODUCTS
-ACTION ELECTRONICS
- 3) SLEEVES ARE CUT TO LENGTH AT DART
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31201

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1460 MAIN ST. E.
HAWKESBURY, ONTARIO, K6A 1C7
OFFICE: (613) 632-4010 FAX: (613) 632-5702

INVOICE 093792

No. DU CLIENT **DAR010**
CUSTOMER NO.

FACTURER À DART AEROSPACE LTD
BILL TO: 1270, RUE ABERDEEN
HAWKESBURY, ONTARIO
ON K6A 1K7

EXPEDIER À SAME
SHIP TO:

G.S.T / T.P.S #102640273

DATE	EXPEDIER PAR - SHIP VIA	F.A.B. - F.O.B.	CONDITIONS - TERMS		
03/28/07	OUR TRUCK	JOB SITE	NET 10 DAYS		
NO. DE COMMANDE P.O. NUMBER	DATE DE COMMANDE ORDER DATE	ELECTRICIEN - ELECTRICIAN	NOTRE NO. DE COMMANDE OUR ORDER NUMBER		
PO # 00003375	03/28/07	COUNTER	082352		
QUANTITÉ - QUANTITY					
REQ	EXPED SOUFF SHIP B.O.	No D'ITEM - ITEM NO.	DESCRIPTION	PRIX UNITAIRE UNIT PRICE	PRIX RAPPORTÉ EXTENDED PRICE
2	2	6ALL-XPF 1/4	EXPANDABLE SLEEVING 1/4" BLACK	79.800	159.60

[Handwritten signature]
[Handwritten signature]

Net amount 159.60
GST 9.58
PST/QST
Total due: \$169.18

2% SERVICE CHARGE AFTER DUE DATE
2% FRAIS DE SERVICE APRÈS ÉCHANCE

GST #10264 0273RP

CUSTOMER COPY